

FIG. 1
IMAGES OF CROSS-SECTIONS OF FILMS
(BOTH ENDS ARE FIXED WITH THE FILM BEING LOOSENED
IN THE TD DIRECTION)

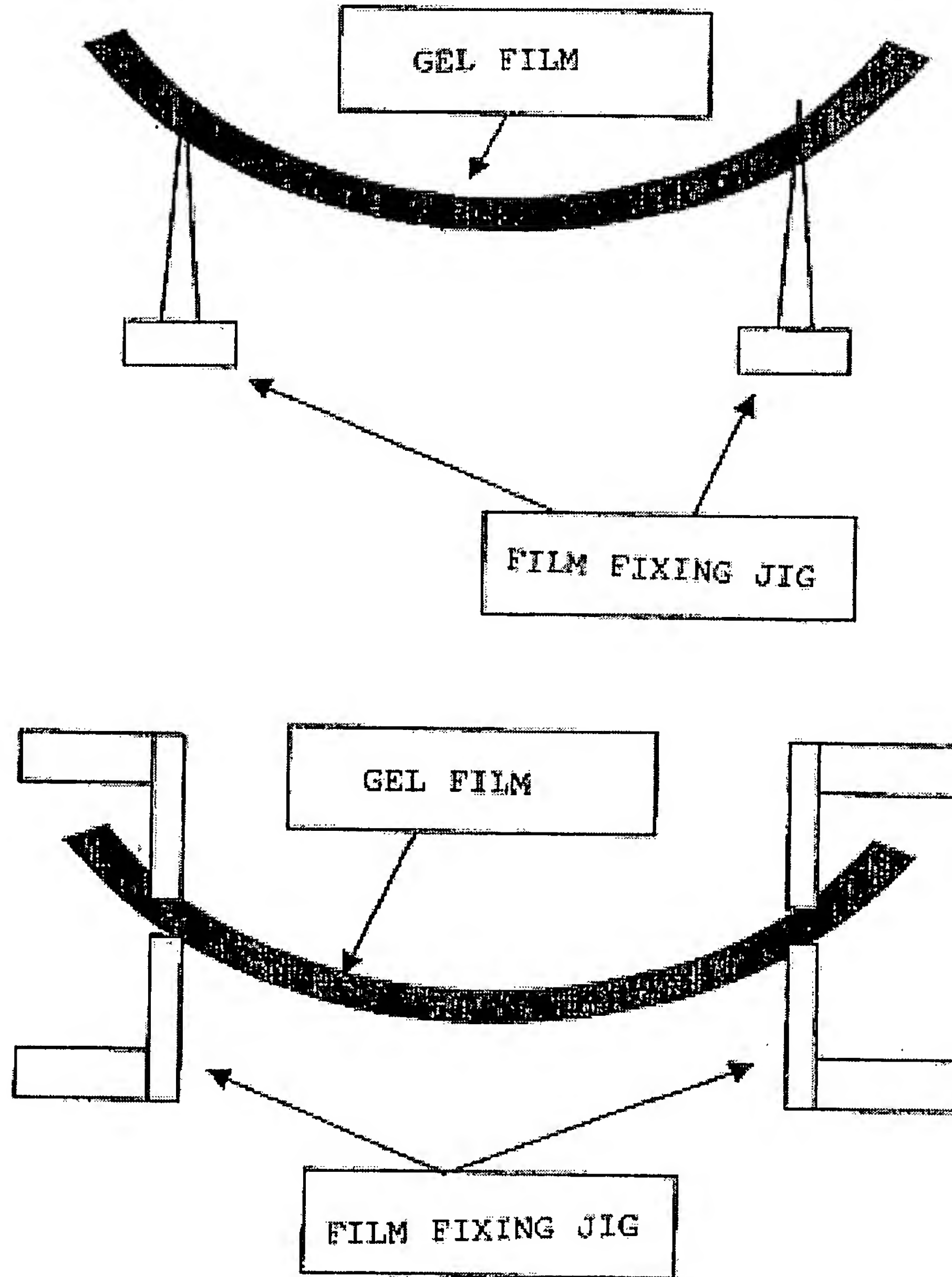


FIG. 4 TENTERING FURNACE AND DEGREE OF EXPANSION AND SHRINKAGE

